## S1141

## (ULANSI:FR-4.0)UV Blocking

## FEATURES

- $\operatorname{Tg} 140^{\circ} \mathrm{C}$ (DSC)
- UV Blocking/AOI Compatible.
- Excellent mechanical processability.


## APPLICATIONS

Computer,Instrumentation,VCR communication equipment, electronic game machine, automotive electronics, aviation, and etc.
Not suitable for Anti-CAF application.
Not suitable for $>20$ z heavy copper, HDI
and $\geqslant 12 \mathrm{~L}$ high layer count application

## GENERAL PROPERTIES

| Test Item |  | Treatment Condition | Unit | Property Data |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | SPEC |  | Typical Value |
| Tg |  |  | DSC | ${ }^{\circ} \mathrm{C}$ | $\geqslant 130$ | 140 |
| Flammability |  | C-48/23/50 | - | V-0 | V-0 |
|  |  | E-24/125 |  |  |  |
| Volume Resistivity |  | After moisture resistance | $\mathrm{M} \Omega$-cm | $\geqslant 10^{6}$ | $5.2 \times 10^{8}$ |
|  |  | E-24/125 |  | $\geqslant 10^{3}$ | $5.2 \times 10^{6}$ |
| Surface Resistivity |  | After moisture resistance | $\mathrm{M} \Omega$ | $\geqslant 10^{4}$ | $5.4 \times 10^{7}$ |
|  |  | E-24/125 |  | $\geqslant 10^{3}$ | $5.6 \times 10^{6}$ |
| Arc Resistance |  | D-48/50+D-0.5/23 | S | $\geqslant 60$ | 120 |
| Dielectric Breakdown |  | D-48/50+D-0.5/23 | KV | $\geqslant 40$ | 60 |
| Dielectric Constant ( 1 MHz ) |  | C-24/23/50 | - | $\leqslant 5.4$ | 4.6 |
| Dissipation Factor$(1 \mathrm{MHz})$ |  | C-24/23/50 | - | $\leqslant 0.035$ | 0.015 |
| Thermal Stress | Unetched | $288{ }^{\circ} \mathrm{C}$, solder dip | - | $>10$ s | 60 sNo delamination |
|  | Etched |  |  | No delamination |  |
| PeelStrength | 10z | $288{ }^{\circ} \mathrm{C}, 10 \mathrm{~s}$ | N/mm | $\geqslant 1.05$ | 1.8 |
|  | Cu. Foil | $125^{\circ} \mathrm{C}$ |  | $\geqslant 0.70$ | 1.6 |
| Flexural Strength | LW | A | MPa | $\geqslant 415$ | 600 |
|  | CW |  |  | $\geqslant 345$ | 500 |
| Water Absorption |  | D-24/23 | \% | $\leqslant 0.80$ | 0.15 |
| $\begin{aligned} & \text { CTE } \\ & \text { Z-axis } \end{aligned}$ | Before Tg | TMA | $\mu \mathrm{m} / \mathrm{m}{ }^{\circ} \mathrm{C}$ | - | 65 |
|  | After Tg | TMA | $\mu \mathrm{m} / \mathrm{m}^{\circ} \mathrm{C}$ | - | 300 |
|  | $50 \sim 260^{\circ} \mathrm{C}$ | TMA | \% | - | 4.5 |
| Td |  | $10^{\circ} \mathrm{C} / \mathrm{min}, \mathrm{N}_{2}, 5 \%$ Wt Loss | ${ }^{\circ} \mathrm{C}$ | - | 310 |
| T260 |  | TMA | min | - | 15 |
| T288 |  | TMA | min | - | 2 |
| CTI |  | IEC60112 Method | V | PLC 3(175V--249V) | PLC 3 |

Remarks: 1.Specification sheet:IPC-4101/21, is for your reference only.
2.All the typical value is based on the 1.6 mm specimen, while the Tg is for specimen $\geqslant 0.50 \mathrm{~mm}$.
3.All the typical value listed above is for your reference only, please turn to Shengyi Technology Co., Ltd. for detailed information, and all rights from this data sheet are reserved by Shengyi Technology Co., Ltd.

Explanations: $\quad \mathrm{C}=$ Humidity conditioning; $\mathrm{D}=$ Immersion conditioning in distilled water; $\mathrm{E}=$ Temperature conditioning
The figures following the letter symbols indicate with the first digit the duration of the preconditioning in hours, with the second digit the preconditioning temperature in C and with the third digit the relative humidity.

## S0401 PREPREG

（ULANSI：FR－4．0）Bonding Prepreg For S1141

PREPREG PARAMETERS

| Glass fabric type | Resin content（\％） | Cured thickness（mm） | DK（1GHz） | $\mathrm{Df}(1 \mathrm{GHz})$ | Standard size <br> （Roll type） |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 106／1037 | 71 | 0.050 | 3.7 | 0.019 | $1.260 \mathrm{~m} \times 150 \mathrm{~m}$ |
|  | 74 | 0.057 | 3.6 | 0.020 |  |
|  | 76 | 0.062 | 3.6 | 0.020 |  |
| 1080／1078 | 64 | 0.078 | 3.9 | 0.018 | $1.260 \mathrm{~m} \times 300 \mathrm{~m}$ |
|  | 68 | 0.090 | 3.7 | 0.019 |  |
| 2313／3313 | 55 | 0.100 | 4.1 | 0.016 |  |
| 2116 | 50 | 0.114 | 4.2 | 0.015 | $1.260 \mathrm{~m} \times 250 \mathrm{~m}$ |
|  | 52 | 0.120 | 4.2 | 0.015 |  |
|  | 55 | 0.129 | 4.1 | 0.016 |  |
|  | 58 | 0.140 | 4.0 | 0.016 |  |
| 1506 | 42 | 0.148 | 4.4 | 0.013 | 1．260m X150m |
|  | 45 | 0.160 | 4.3 | 0.013 |  |
|  | 48 | 0.172 | 4.3 | 0.014 |  |
| 7628 | 43 | 0． 195 | 4.4 | 0.013 | $1.260 \mathrm{~m} \times 150 \mathrm{~m}$ |
|  | 45 | 0.205 | 4.3 | 0.013 |  |
|  | 48 | 0.220 | 4.3 | 0.014 |  |
|  | 50 | 0.230 | 4.2 | 0.015 |  |

Remark：DK and Df are tested according to IPC TM－650 2．5．5．9
Prepreg type，resin content and size could be available upon request．

## PURCHASING INFORMATION

| Thickness | Copper foil | Standard Size |  |
| :---: | :---: | :---: | :---: |
| 0.05 mm | $12 \mu \mathrm{~m}$ | $1,020 \times 1,220 \mathrm{~mm}\left(40^{\prime \prime} \times 48^{\prime \prime}\right)$ | $915 \times 1,220 \mathrm{~mm}\left(36^{\prime \prime} \times 48^{\prime \prime}\right)$ |
| to 3.2 mm | to $105 \mu \mathrm{~m}$ | $1,070 \times 1,220 \mathrm{~mm}\left(42^{\prime \prime} \times 48^{\prime \prime}\right)$ |  |

$x$ Other sheet size and thickness could be available upon request．
$x$ UL认可单，双面PCB板最小厚度 0.07 mm 。

## S0401 PREPREG

(ULANSI:FR-4.0) Bonding Prepreg For S1141

## HOT PRESSING CYCLE



Heat-up rate: $1.0 \sim 2.5^{\circ} \mathrm{C} / \mathrm{min}\left(80 \sim 140^{\circ} \mathrm{C}\right)$
Curing time: $>30 \mathrm{~min}\left(170 \sim 180^{\circ} \mathrm{C}\right)$
The hot pressing parameters is for your reference only, please turn to Shengyi Technology Co., Ltd for detailed information.

## PREPREG STORAGE

## STORAGE CONDITION

- Three months when stored at $<23^{\circ} \mathrm{C}$ and $<50 \% \mathrm{RH}$.
- Six months when stored at $<5{ }^{\circ} \mathrm{C}$. Normalize in room temperature for at least 4 h before using.
- Beware of moisture, always keep wrapped in damp-proof material. Were kept in normal condition, prepreg might absorb moisture and its bonding strength would be weakened.
- Avoid UV-rays and strong light.

